

# Receiving Report

Date: 14/4/15

Batch No: 1128880

Supplier: TW MEDAL

Dart P/O: 23725

Packing Slip: Yes ☒ No ☐  
 Invoice: Yes ☐ No ☒  
 Receipt: Cash ☐ Cr ☒  
 New Supplier Yes ☐ No ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐  
 Waybill Attached: Yes ☐ No ☒  
 Shipment Complete: Yes ☒ No ☐ N/A ☐  
 QC18 Inspection DAS ☒ N/A ☐  
 Work Order 16 ☒ N/A ☒

## Discrepancies

Part Number	Description	Quantity Ordered	Quantity Rec'd	Quantity Short	Quantity Inspected	Quantity Rejected	Comment / NCR Number

Initials of Receiver QC12

Production/Admin: 14/4/15  
 Date 14/4/15  
 Received/Costing 14  
 Initial 14

Location \_\_\_\_\_

## Page 1 of 1

All amounts are calculated in domestic currency.

All Vendors	PO ID PO23725	Receipt Dates from 4/15/2014 to 4/15/2014	All Line Item Types

All Item ID/GL/WOs	All Rec. Employees	All Currencies
1	1	1
2	2	2
3	3	3
4	4	4
5	5	5
6	6	6
7	7	7
8	8	8
9	9	9
10	10	10
11	11	11
12	12	12
13	13	13
14	14	14
15	15	15
16	16	16
17	17	17
18	18	18
19	19	19
20	20	20
21	21	21
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90	90	90
91	91	91
92	92	92
93	93	93
94	94	94
95	95	95
96	96	96
97	97	97
98	98	98
99	99	99
100	100	100

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Vendor Name	Project ID	Reference/ Description/ Cert Std	PO U/M/ Stock U/M	Required Date	Recv Date/ Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID\Vendor Name												
PO23725	1		VU-TWMM001	TW Metals								
				M6061T6T0.625W.1 f		4/16/2014	4/15/2014	60.0000	\$5.15	0.0000	0	\$309.00
USD	No			25								
				6061-T6 RD Tube	f	60.0000	DESJ02		\$309.00	0.0000	0	
				0.625 X.125W								
				m128855								
	2			M6061T6T0.3125W. f		4/16/2014	4/15/2014	300.0000	\$2.50	0.0000	0	\$750.00
				058								
	No			ALUM TUBE .3125 f	f	300.0000	DESJ02		\$750.00	0.0000	0	
				x .058w								
				m128855								
	3			71401-45		4/16/2014	4/15/2014	1.0000	\$0.00	0.0000	0	\$0.00
	No			PROCUREMENT		1.0000	DESJ02		\$0.00	0.0000	0	
				QUALITY CLAUSES								
				m128855								
Total Received Quantity:												361.0000
Total Qty to Inspect (PO U/M):												0.0000
Total Reject Quantity:												0.0000
Total Receipt Value:												\$1,059.00
Total Balance Due Quantity:												0.0000





# PACKING SLIP

ORDER NO.: 60540752

FROM: CRAN

PAGE 1

CUST NUMBER: 1203820    **NET WGT:**    30.233    REQ.DATE: 04/16/14    CONFIRMED  
SOLD TO:    SHIP TO:  
DART AEROSPACE LTD    DART AEROSPACE LTD  
1270 ABERDEEN ST    1270 ABERDEEN ST  
HAWKSBURY ON    HAWKSBURY ON  
CANADA    CN K6A 1K7    ONTARIO CANADA    CN K6A 1K7

SALESPERSON: DONNA SMALLEY    SHIP BY:    04/11/14  
TERMS: NET 30 DAYS    VIA:    COMMON CARRIER  
F.O.B.: SHIPPING POINT    FREIGHT:    PREPAID  
CUST ORD NO.: PO23725    RELEASE NO.:  
RECEIVING PHONE:

LINE	ITEM DESCRIPTION	WIDTH	LENGTH
0001	42588 D6061-T6 5/8 OD X .125 WA		12 FT ML
	QTY: 60.000 FT    WT: 13.853 PC: 5 SHP: 60.000 FT		

PART#: M6061T6T0.625W.125  
\*\* 1 TEST REPORTS REQUIRED \*\*  
\*\* 1 CERTS REQUIRED \*\*  
ECCN: EAR99    Export License: NLR    Expiration Date: 0/00/00  
PO:49285271 HT:28705495    PC: 5    SLB/CL:200475  
MLT:UNITED STATES    MFG:UNITED STATES

0002	41723 D6061-T6 5/16 OD X .058 WA		12 FT ML
	QTY: 300.000 FT    WT: 16.380 PC: 25 SHP: 300.000 FT		

PART#: M6061T6T0.3125W.058  
\*\* 1 TEST REPORTS REQUIRED \*\*  
\*\* 1 CERTS REQUIRED \*\*  
ECCN: EAR99    Export License: NLR    Expiration Date: 0/00/00  
PO:49306182 HT:30728614    PC: 25    SLB/CL:244443  
MLT:UNITED STATES    MFG:UNITED STATES

		PACK INFO				
AREA	TYPE OF PKG	PKGS	GRS WEIGHT	WIDTH	LENGTH	HGHT
B	REDDICRATE	1.000	52.000		12.6000	
		1.000	52.000			

BY: MS  
RT 000-

UNLOAD TYPE: NONE SPECIFIED

DATE SHIPPED \_\_\_\_\_

DATE FILLED \_\_\_\_\_

THANK YOU FOR THIS ORDER

TERMS AND CONDITIONS APPLICABLE TO THE SALE  
OF THESE PRODUCTS ARE SET FORTH ON THE  
REVERSE SIDE FOR YOUR CAREFUL REVIEW.





# PACKING SLIP

ORDER NO.: 60540752

FROM: CRAN

PAGE 2

CUST NUMBER: 1203820 NET WGT:

30.233 REQ.DATE: 04/16/14 CONFIRMED

SOLD TO:

SHIP TO:

DART AEROSPACE LTD

DART AEROSPACE LTD

1270 ABERDEEN ST

1270 ABERDEEN ST

HAWKESBURY ON

HAWKESBURY ON

CANADA

CN K6A 1K7

ONTARIO CANADA

CN K6A 1K7

SALESPERSON:

DONNA SMALLEY

SHIP BY:

04/11/14

TERMS:

NET 30 DAYS

27 ENGLEHARD DRIVE

F.O.B.:

SHIPPING POINT

MONROE TWP

NJ 08831

CUST ORD NO.:

PO23725

VIA:

COMMON CARRIER

FREIGHT:

PREPAID

RELEASE NO.:

RECEIVING PHONE:

"TW Metals MSDS data is available on our web site at [www.twmetals.com](http://www.twmetals.com). MSDS data can be found under the Technical Resources Tab, Product Statistics & Data and the TW Metals MSDS's heading. If you do not have web site access you may telephone 610-458-1300 and we will mail or fax a copy of our current MSDS data to your location."

## "CERTIFICATE OF CONFORMANCE"

"TW Metals certifies that the material supplied on this purchase order and contained in the heat/lot number referenced above has been manufactured, inspected, and tested in accordance with the material specification. These records are on file at TW Metals. Packaging material for shipments to Europe and China consists of manufactured wood products and complies with the European emergency measures for coniferous non-manufactured wood packing material"

Authorized Test Report Clerk Cgm Mamer

Date: 4/10/14

These commodities have been exported from the United States in accordance with the U.S. export control laws, export administrations regulations. Diversion contrary to U.S. law prohibited.

# THANK YOU FOR THIS ORDER

TERMS AND CONDITIONS APPLICABLE TO THE SALE OF THESE PRODUCTS ARE SET FORTH ON THE REVERSE SIDE FOR YOUR CAREFUL REVIEW.





A COMPANY OF MUELLER INDUSTRIES

PRECISION TUBE CO.

287 WISSAHICKON AVE.  
NORTH WALES PA 19454

Control No: 162188

## CERTIFIED TEST REPORT

CUSTOMER PURCHASE ORDER NO.	CUST. ORD. NO.	PRECISION TUBE P/N
49285271 LINE 001	200475	24A062501250001

**SOLD:** TW METALS  
**TO** 760 CONSTITUTION DR.  
SUITE 204  
EXTON, PA 19341

**SHIP:** TW METALS - CRANBURY  
**TO** 27 ENGLEHARD DRIVE  
MONROE TWP, NJ 08831  
UNITED STATES

QUANTITY ORD.	DESCRIPTION	QTY. SHIPPED	DATE SHIPPED
1308 FT	METAL - 6061 ALUM TEMPER - T6 SPEC - AMS 4082P WW-T-700/6F AM 2 ASTM-B-210-12 AMS-WW-T-700/6B LENGTH - 12 FT LGTH TOL +.1250 IN -.0000 IN SHAPE - ROUND FINISH - STRAIGHT EXACT LENGTHS OD .6250 +.0040 -.0040 ID WALL .1250 +.0060 -.0060	1428 FT 5 14/04/16	01/18/13

## MECHANICAL PROPERTIES

SAMPLE #	TENSILE STRENGTH (P.S.I.)	YIELD STRENGTH (P.S.I.)	ELONGATION IN 2 INCHES (%)	ROCKWELL HARDNESS	AVERAGE GRAIN SIZE (MM.)
1	45,559	40,664	24		

## DESTRUCTIVE TESTS

Comments: FAR BAA COMPLIES, DFARS BAA COMPLIES, FAR TAA COMPLIES

T E S T	TW METALS	R E P O R T S
	JAN 21 2013	
	ACCEPTABLE BY	

## NON-DESTRUCTIVE TESTS

## CHEMICAL COMPOSITION

ALLOY: 6061	HEAT:		TRACEABILITY #: 28705495						
			RAW MATL VENDOR: PT23938 - Kaiser Aluminum						
	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Al
Min	0.40		0.15		0.80	0.04			Rem.
Max	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	
OTHER ELEMENTS: 0.05 MAX EACH / 0.15 MAX TOTAL									

We hereby certify that the material has been manufactured and tested in accordance with the requirements of the applicable specifications and descriptions set forth on Precision Tube's sales acknowledgement. During the manufacturing, testing and inspection, the product did not come into direct contact with mercury or any of its compounds, nor with any mercury containing device employing a single boundary containment. Test results indicate that the material is compliant with the current revision of the RoHS Directive (2002/95/EU).

Melted and Manufactured in USA  
QMS Registered to ISO 9001: 2008

By:

Art Onaitis  
QA Manager

01/18/13



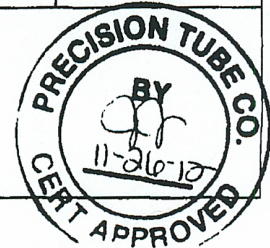
# KAISER ALUMINUM FABRICATED PRODUCTS

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
2425 STEVENS DRIVE  
RICHLAND, WA 99352

## CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

CUSTOMER PO NUMBER: PT23938-		CUSTOMER PART NUMBER: SPIRIT-353519		PRODUCT DESCRIPTION: 15.300 LB/PC +.500 LB/-0 LB 1.500 OD X .175 WALL ESRT	
KAISER ORDER NUMBER: 314925	LINE ITEM: 001	SHIP DATE: 11/16/2012	KAISER LOT NUMBER: 50022-103	ALLOY: 6061	TEMPER: O
WEIGHT SHIPPED: 2947.000 LB	QUANTITY: 189.000 PCS	B/L NUMBER: 004028	DIAM/DAF/THKNS:	WIDTH:	LENGTH: 17.781 FT
SHIP TO:  PRECISION TUBE CO 287 WISSAHICKON AVENUE N. WALES, PA 19454 USA			SOLD TO:  MUELLER INDUSTRIES, INC PRECISION TUBE 8285 TOURNAMENT DRIVE STE. 150 MEMPHIS, TN 38125 USA		



### Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	%Elong in 2	HARDNESS	CONDUCT.	BEND
50022-103	0001	001	16.4	5.1	30.6	NA N/A	N/A	N/A
50022-103	0001	002	16.4	4.7	31.1	NA N/A	N/A	N/A
50022-103	0001	003	16.5	4.7	32.9	NA N/A	N/A	N/A
50022-103	0001	004	16.5	4.8	32.3	NA N/A	N/A	N/A

### Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	.0
F71039	.64	.32	.21	.05	.96	.07	.05	.02	.00	.00	.00	.01	.02
F71037	.64	.34	.21	.05	.94	.08	.06	.02	.00	.00	.00	.01	.02

### Applicable Requirements:

ASTM-B241-02 ASTM-B221-08 ASTM-B345-02 AMS-QQ-A-200/8 TYPE 1 UNS#96061 ACTUAL  
CHEMISTRY Also conforms to EN 10204 3.1

### Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

#### CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Ron Walls,

*Ron Walls*

Plant Serial: 00007805

Kaiser Order Number: 314925

Line Item: 001





A COMPANY OF MUELLER INDUSTRIES

PRECISION TUBE CO.

287 WISSAHICKON AVE.  
NORTH WALES PA 19454

Control No: 165307

**CERTIFIED TEST REPORT**

CUSTOMER PURCHASE ORDER NO.	CUST. ORD. NO.	PRECISION TUBE P/N
49306182 LINE 001	244443	24A031250580005

**SOLD:** TW METALS  
**TO** 27 ENGLEHARD DRIVE  
MONROE TWP, NJ 08831  
UNITED STATES

**SHIP:** TW METALS  
**TO** 27 ENGLEHARD DRIVE  
MONROE TWP, NJ 08831  
UNITED STATES

QUANTITY ORD.	DESCRIPTION	QTY. SHIPPED	DATE SHIPPED
3300 FT	METAL - 6061 ALUM TEMPER - T6 SPEC - AMS 4082P ASTM-B-210-12 AMS-WW-T-700/6B LENGTH - 12 FT LGTH TOL +.1250 IN -.0000 IN SHAPE - ROUND FINISH - STRAIGHT EXACT LENGTHS OD .3125 +.0030 -.0030 ID WALL .0580 +.0040 -.0040	3300 FT	01/03/14

12/04/14

REPORTS

JAN 6 2014

PRECISION TUBE

**MECHANICAL PROPERTIES**

SAMPLE #	TENSILE STRENGTH (P.S.I.)	YIELD STRENGTH (P.S.I.)	ELONGATION IN 2 INCHES (%)	ROCKWELL HARDNESS	AVERAGE GRAIN SIZE (MM.)
1	46,185	41,604	15		

**DESTRUCTIVE TESTS**

Comments: FAR BAA COMPLIES, DFARS BAA COMPLIES, FAR TAA COMPLIES

**NON-DESTRUCTIVE TESTS**

EDDY CURRENT: PASS

**CHEMICAL COMPOSITION**

ALLOY: 6061	HEAT:	TRACEABILITY #: 30728614
		RAW MATL VENDOR: PT34452 - Kaiser Aluminum
Min	Si 0.40 Fe 0.15 Cu 0.15 Mn 0.15 Mg 0.80 Cr 0.04 Zn 0.25 Ti 0.15 Al Rem.	
Max	0.80 0.70 0.40 0.15 1.20 0.35 0.25 0.15	

OTHER ELEMENTS: 0.05 MAX EACH / 0.15 MAX TOTAL

We hereby certify that the material has been manufactured and tested in accordance with the requirements of the applicable specifications and descriptions set forth on Precision Tube's sales acknowledgement. During the manufacturing, testing and inspection, the product did not come into direct contact with mercury or any of its compounds, nor with any mercury containing device employing a single boundary containment. Test results indicate that the material is compliant with the current revision of the RoHS Directive (2002/95/EU).

Manufactured in the USA  
QMS Registered to ISO 9001: 2008

By:

Art Onaitis  
QA Manager

01/03/14

Page: 1 of 1



# KAISER ALUMINUM

FABRICATED PRODUCTS

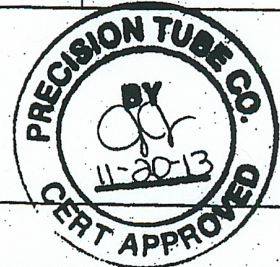
*Best in Class*

## CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
2425 STEVENS DRIVE  
RICHLAND, WA 99352

CUSTOMER PO NUMBER: PT34452		CUSTOMER PART NUMBER: SPIRIT-371850		PRODUCT DESCRIPTION: 5.400 LB/PC .500 LB/O LB 1.312 OD X .085 WALL ESRT	
KAISER ORDER NUMBER: 316441	LINE ITEM: 001	SHIP DATE: 11/15/2013	KAISER LOT NUMBER: 50751-259	ALLOY: 6061	TEMPER: O
WEIGHT SHIPPED: 10490.000 LB	QUANTITY: 1928.000 PCS	B/L NUMBER: 004329	DIAM/DAF/THKNS:	WIDTH:	LENGTH: 13.984 FT
SHIP TO:  PRECISION TUBE CO 287 WISSAHICKON AVENUE N. WALES, PA 19454 USA			SOLD TO:  MUELLER INDUSTRIES, INC PRECISION TUBE 8285 TOURNAMENT DRIVE STE. 150 MEMPHIS, TN 38125 USA		



### Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	%Elong in 2	HARDNESS	CONDUCT.	BEND
50751-259	0001	0001	16.8	4.8	29.3	N/A	N/A	N/A
50751-259	0001	001	16.4	4.9	27.7	NA N/A	N/A	N/A
50751-259	0001	002	16.5	5.2	27.3	NA N/A	N/A	N/A
50751-259	0001	003	16.4	5.0	26.9	NA N/A	N/A	N/A
50751-259	0001	004	16.7	4.9	28.7	NA N/A	N/A	N/A
50751-259	0001	005	16.4	5.4	27.2	NA N/A	N/A	N/A
50751-259	0001	006	16.8	4.8	29.3	NA N/A	N/A	N/A
50751-259	0001	007	16.8	6.0	30.2	NA N/A	N/A	N/A
50751-259	0001	008	17.1	5.1	28.7	NA N/A	N/A	N/A
50751-259	0001	009	16.6	4.7	29.6	NA N/A	N/A	N/A
50751-259	0001	010	16.7	5.0	28.5	NA N/A	N/A	N/A
50751-259	0001	011	16.8	4.7	29.7	NA N/A	N/A	N/A

### Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	La	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	.0
F72291	.60	.29	.22	.05	.98	.07	.04	.02	.00	.00	.00	.01	.02

### Applicable Requirements:

ASTM-B241-12 NON-STENCILED ASTM-B221-13 ASTM-B345-11 AMS-QQ-A-200/8 97(R07) TYPE I  
UNS#A96061 Also conforms to EN 10204 3.1

### Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA  
MERCURY IS NOT A NORMAL BACKGROUND ELEMENT IN ALUMINUM ALLOYS. NEITHER MERCURY NOR ANY OF ITS COMPOUNDS ARE UTILITIZED BY KAISER ALUMINUM IN THE MANUFACTURE OF THIS MATERIAL.

Plant Serial: 00009658  
Kaiser Order Number: 316441  
Line Item: 001



# **KAISER ALUMINUM**

**FABRICATED PRODUCTS**

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
2425 STEVENS DRIVE  
RICHLAND, WA 99352

*Best in  
Class*

## **CERTIFIED TEST REPORT**

<http://Online.KaiserAluminum.com>

### **CERTIFICATION**

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

JOSEPH AMES, QUALITY MANAGER

*Jph*



## MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061T6 TO 0.625" x 0.125"

PO / BATCH NO.: 23725/M128855

DATE: April 16th, 2014

MATERIAL CERT REC'D: Yes

THICKNESS ORDERED: 0.625" x 0.125"

QUANTITY RECEIVED: 60.01

THICKNESS RECEIVED: 0.624 / 0.124

QUANTITY INSPECTED: 60.01

SHEET SIZE ORDERED:                     

QUANTITY REJECTED:                     

SHEET SIZE RECEIVED:                     

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/> N <input checked="" type="checkbox"/>	
CORRECT FINISH	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N <input checked="" type="checkbox"/>	
CORROSION	Y <input checked="" type="checkbox"/> N <input checked="" type="checkbox"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N <input checked="" type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N <input checked="" type="checkbox"/>	
CORRECT THICKNESS	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N <input checked="" type="checkbox"/>	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/> N <input checked="" type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N <input checked="" type="checkbox"/>	<u>WW-T-70016B</u>
CORRECT REF # TO LINK CERT	Y <input checked="" type="checkbox"/> N <input checked="" type="checkbox"/>	<u>28705495</u>
CORRECT MATERIAL IDENTIFICATION	Y <input checked="" type="checkbox"/> N <input checked="" type="checkbox"/>	<u>M128855</u> <u>6061T6 0.625" x 0.125"</u>
CORRECT M# ON THE MATERIAL	Y <input checked="" type="checkbox"/> N <input checked="" type="checkbox"/>	<u>M128855</u>
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/> N <input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/> N <input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK.  
RECORD RESULTS BELOW

	HRC	HRB	DUR A	DUR D
TYPE OF MATERIAL				
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

<b>QC 18 INSPECTION</b>	<b>ENGINEERING SIGNOFF (if required)</b>
INSPECTED BY: <u>DAS</u>	SIGNED OFF BY: <u>                    </u>
DATE: <u>16</u> <u>2-80</u> <u>14/04/16</u>	DATE: <u>14/4</u>

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



## MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061T6 0.3125 x 0.058

PO / BATCH NO.: M12855 / 23725

DATE: April 16<sup>th</sup>, 2016

MATERIAL CERT REC'D: yes

THICKNESS ORDERED: 0.3125 x 0.058

QUANTITY RECEIVED: 300'

THICKNESS RECEIVED: 0.310' x 0.055'

QUANTITY INSPECTED: 300'

SHEET SIZE ORDERED:                     

QUANTITY REJECTED:                     

SHEET SIZE RECEIVED:                     

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y	N	
CORROSION	Y	<input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y	N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y	N	
CORRECT THICKNESS	<input checked="" type="radio"/> Y	N	
PHOTO REQUIRED	Y	<input checked="" type="radio"/> N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y	N	WW-T-700/6
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y	N	30728614
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y	N	6061T6 0.3125 x 0.058
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS 16 9-80</u>	SIGNED OFF BY: <u>                    </u>
DATE: <u>14/04/16</u>	DATE: <u>4/4</u>

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO23725**

Purchase Order Date 4/9/2014

PO Print Date 4/9/2014

Page Number 1 of 2

**Order From :**

VU-TWM001

**Ship To :** DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

TW METALS  
PO BOX 933014  
ALTANTA, GA 31193-3014  
US

**FAKED**  
C2146469

**Contact Name**

**Vendor Phone** 585 768 5600

**Buyer**

Chantal Lavoie

**Customer POID**

**Customer Tax #** 10127-2607

**Terms**

Net 30

**Currency**

USD

**FOB**

FCA - (Free Carrier)

**Ship To Contact**

**Ship To Phone**

**Ship Via:** YRC COLLECT

**Ship Acct:**

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M6061T6T0.625W.125	6061-T6 RD Tube 0.625 X.125W	4/16/2014 Yes 4/16/2014		60.00 f	\$5.15	\$309.00
MATERIAL: 6061-T6/T62/T6510/T6511 SEAMLESS TUBING AS PER WW-T-700/6 OR QQ-A-200/8 OR QQ-A-225/8 OR AMS 4080 OR AMS 4082 OR AMS 4083 OR ASTM B210 OR ASTM B241							
<b>Line Total:</b>							<b>\$309.00</b>
2	M6061T6T0.3125W.058	ALUM TUBE .3125 x .058w	4/16/2014 Yes 4/16/2014		300.00 f	\$2.50	\$750.00
MATERIAL: 6061-T6/T62/T6510/T6511 SEAMLESS TUBING AS PER WW-T-700/6 OR QQ-A-200/8 OR QQ-A-225/8 OR AMS 4080 OR AMS 4082 OR AMS 4083 OR ASTM B210 OR ASTM B241							
<b>Line Total:</b>							<b>\$750.00</b>

**Note:**

4/9/2014



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO23725**

Purchase Order Date 4/9/2014

PO Print Date 4/9/2014

Page Number 2 of 2

**Order From :**  
TW METALS  
PO BOX 933014  
ALTANTA, GA 31193-3014  
US

VU-TWM001

**Ship To :** DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**  
**Vendor Phone** 585 768 5600  
  
**Ship To Contact**  
**Ship To Phone**  
**Ship Via:** YRC COLLECT  
**Ship Acct:**

**Buyer** Chantal Lavoie  
**Customer POID**  
**Customer Tax #** 10127-2607  
**Terms** Net 30  
**Currency** USD  
**FOB** FCA – (Free Carrier)

3	71401-45	PROCUREMENT QUALITY CLAUSES	4/16/2014	1.00	\$0.00	\$0.00
			No 4/16/2014			
		Procurement Quality Clauses A005 right of entry A012 chemical and physical test report A016 personnel qualification A017 raw material identification A026 certification of material conformance A041 quality management system A042 dart notification by supplier A043 retention of quality documents				

**Line Total:** \$0.00

**PO Total:** \$1,059.00

**Note:** Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

**Change Nbr:** 2

**Change Date:** 4/9/2014